

Intended Audiences: Check (✓) all that apply.

- Non-Profit Agencies/Administrators**
- Housing Counselors**
- Local/State/Federal Government Agencies**
- Faith-based agencies**
- Homeless or Formerly Homeless**
- Law Enforcement/Correctional facilities staff**
- Education/Schools/Youth**
- Shelters**
- Employment Services**
- Other** (Please specify) _____

Maximum Audience Number: 30 40 50 60 or more

Length of presentation: Please indicate amount of time (minutes) needed for presentation:
 30 45 60 Other (Please specify): _____

PRESENTER INFORMATION

(If there are co-presenters, please provide the requested information on a separate sheet.)

Primary Presenter and Contact: _____

Title: _____ Agency: _____

Address: _____

City/State/Zip: _____

E-Mail: _____

Phone: _____ Fax: _____

The deadline for submission of proposals is Friday, August 7, 2009.

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